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To cite this article: Nguyen Dinh Lam 2020 *Eng. Res. Express* 2 025033

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Engineering Research Express



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RECEIVED
20 March 2020

REVISED
10 May 2020

ACCEPTED FOR PUBLICATION
27 May 2020

PUBLISHED
4 June 2020

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Keywords: buffer layer, ZnO/CuO/Cu₂O, heterojunction, solar cells

Abstract

In this work, the SCAPS-1D program was utilized to perform simulations of ZnO/CuO/Cu₂O thin-film solar cells. Based on the cell structure and device fabrication process, solar cell structure parameters such as the thickness of the CuO layer, ZnO layer, donor density in the ZnO layer were evaluated in detail. The results indicated that an optimal structure of ZnO/CuO/Cu₂O thin-film solar cell could be obtained when the thickness of the ZnO layer, CuO layer, and donor density in the ZnO layer is 100 nm, 500 nm, $1 \times 10^{17} \text{ cm}^{-3}$, respectively. The optimized solar cell structure of ZnO/CuO/Cu₂O shows a potential efficiency of about 12% under the 1 sun air mass 1.5 G spectrum illumination. Besides that, the performance of the cell under individual solar concentrations and operating temperatures was also investigated.

1. Introduction

Semiconductor materials, that are created from metal oxides, are abundant, chemically stable, and, non-toxic. These kinds of materials are promising materials for optoelectronic devices fabrication [1–5]. Active or passive components in a broad range of commercial applications, such as active channel layers in solar cells as transparent conducting front electrodes and as electron or hole transport layers [6] or in the transistors that constitute active-matrix displays [7], were usually made by metal oxide materials. Besides some structures of photovoltaic cells [8–10], heterojunctions entirely based on metal oxides, so called all-oxide photovoltaic cells, have recently attracted considerable attention because of their promising potential to reduce photovoltaic prices due to their low cost, abundant, and inexpensive production methods [11–13].

Cupric oxide (CuO), a black solid stable oxide of copper, has a bandgap of 1.2 eV, a p-type transitional metal oxide semiconductor property, monoclinic crystal structure with adsorption coefficient 105 cm^{-1} , the electrical resistivity of about 10 to 105 $\Omega \cdot \text{cm}$ and high thermal conductivity [14–17]. CuO material has numerous benefits, including high prevalence, low-cost, nontoxicity, comparatively simple preparation process, and individual square planar coordination of copper and oxygen [18]. CuO is widely utilized as an active layer in some kinds of photovoltaic structures [19–21]. The highest power conversion efficiency of solar cells based on the CuO material can be obtained up to 3.82% [20].

Zinc oxide material (ZnO) is a direct-wide bandgap semiconductor of 3.34 eV and has a high potential for use in electronics and opto-electronics due to its transparency in the visible spectral region [1, 2]. Furthermore, ZnO can be easily formed under one-dimension nanostructures [22–25] and greatly abundant in nature with low costs.

The CuO/ZnO heterojunction is frequently used in solar cells, sensors, and photocatalytic applications. To date, however, heterojunction solar cells based on ZnO/CuO heterojunction have achieved an efficiency of only 3.83% [26].

Numerical simulations of solar cells using Solar Cell Capacitance Program (SCAPS-1D) have been reported on some kinds of solar cell structures such as CdS/CdTe solar cells [27], CdTe and Cu(In, Ga)Se₂ solar cells [28],

Table 1 Parameters of ZnO, CuO, and Cu₂O [30–36].

| Parameter | ZnO | CuO | Cu ₂ O |
|--|------------------------|----------------------|----------------------|
| Thickness, d(nm) | Varied | Varied | 30 |
| Bandgap, E _g (eV) | 3.2 | 1.3 | 2.1 |
| Electron affinity E _A (eV) | 4.3 | 4.07 | 3.2 |
| Relative dielectric permittivity ε _{n,p} | 9 | 18.1 | 7.1 |
| Conduction band effective density of states N _C (cm ⁻³) | 2.2 × 10 ¹⁸ | 1 × 10 ¹⁹ | 1 × 10 ¹⁹ |
| Valance band effective density of states N _V (cm ⁻³) | 1.8 × 10 ¹⁸ | 1 × 10 ¹⁹ | 1 × 10 ¹⁹ |
| Electron mobility (cm ² V ⁻¹ s ⁻¹) | 100 | 100 | 200 |
| Hole mobility (cm ² V ⁻¹ s ⁻¹) | 25 | 0.1 | 80 |
| Shallow uniform donor density N _D (cm ⁻³) | Varied | 0 | 0 |
| Shallow uniform acceptor density N _A (cm ⁻³) | 0 | 1 × 10 ¹⁶ | 1 × 10 ¹⁵ |

n-TiO₂/p-CuO and n-TiO₂/p-Cu₂O heterojunction solar cells [29], etc. The results were in agreement with experimental reported works.

Here, the simulated thin-film planar ZnO/CuO/Cu₂O solar cell was modeled. The thickness of the CuO layer, ZnO layer, donor density in the ZnO layer was evaluated in detail. All proposed layer thickness is provided by the technological conditions of thin-film manufacturing. The results indicated that a numerical simulation is a valuable tool for the theoretical analysis of thin-film solar cells that can provide insight into the internal physics and operations of solar cells.

2. Methods

The SCAPS performs a complete simultaneous numerical solution of the two continuity equations and Poisson's equation conditional on the boundary conditions appropriate to one and two-dimensional cells. The equations are expressed as shown in equations (1)–(3).

$$\nabla^2 v = -q/\epsilon (p - n + N_D - N_A) \quad (1)$$

$$\nabla \cdot J_p = q(G - R) \quad (2)$$

$$\nabla \cdot J_n = q(R - G) \quad (3)$$

The general terms of equations (2) and (3) can be represented as:

$$G(x) = \int_0^\infty \phi \alpha e^{-\alpha x} d\lambda \quad (4)$$

The hole and electron current densities which appear in equations (2) and (3) are given by

$$J_p = -q\mu_p p \nabla V_p - kT\mu_p \nabla p \quad (5)$$

$$J_n = -q\mu_n n \nabla V_n + kT\mu_n \nabla n \quad (6)$$

$$V_p = V - (1 - \gamma) \Delta G/g \quad (7)$$

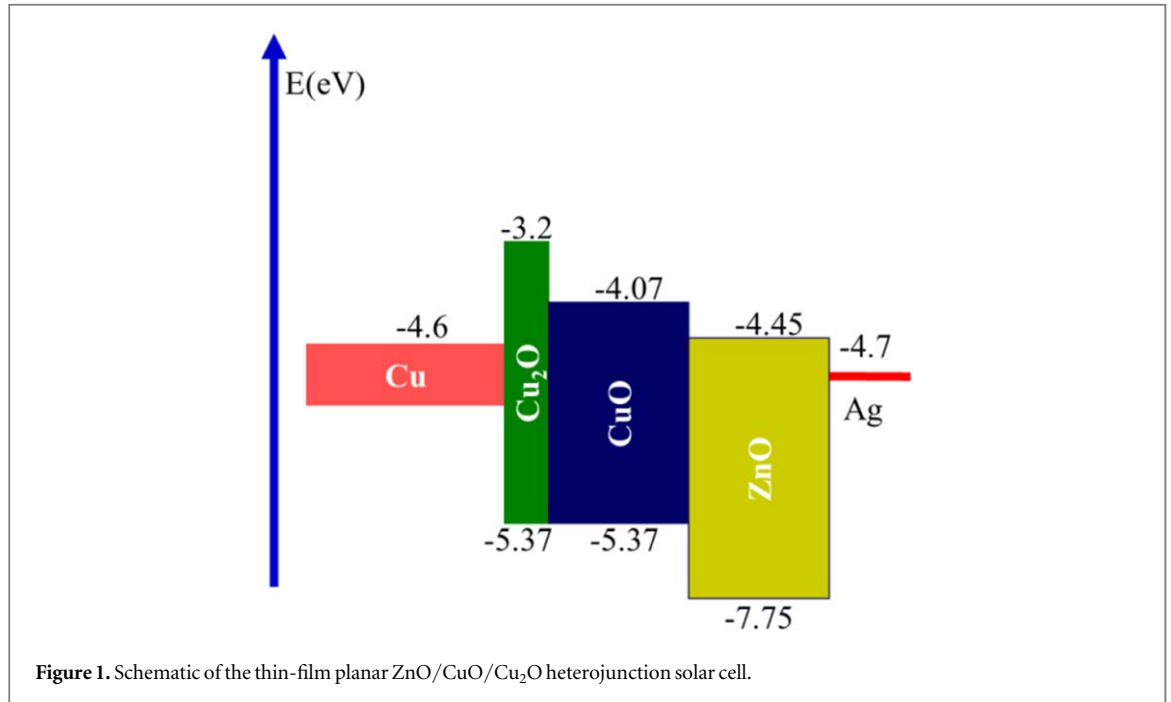
$$V_n = V + \gamma \Delta G/g \quad (8)$$

where v_p and v_n represent the effective potentials expressed in equations (7) and (8). ΔG and γ account for variations in the band structure, such as the density of band gap and states, and account for Fermi–Dirac statistics. Expression J_n and J_p represent the current density of the electron and holes, respectively. Similarly, μ_n and μ_p represent the mobility of electron and hole, respectively.

SCAPS (version 3.3.07) was used to simulate the J–V, C–V, QE photovoltaic characteristics of the thin-film planar ZnO/CuO/Cu₂O solar cell. Based on these characteristics, the most important parameters such as short-circuit current density (J_{sc}), open circuit voltage (V_{oc}), fill factor (FF), and power conversion efficiency (η) under standard illumination (AM 1.5 G, 100 mW cm⁻², 300 K) were calculated and analyzed. The properties of the materials used in the simulations were acquired from the literature [30–36]. The parameters for Cu₂O, CuO, and ZnO used in the simulations are provided in table 1. The parameters for the back and front contacts of the solar cell are provided in table 2. Figure 1 shows the constructed thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell structure used for the SCAPS simulations. The influences of the layer thickness of CuO and ZnO were analyzed. Additionally, the influence of the shallow uniform donor density that was varied from 10¹⁵ cm⁻³ to 10²¹ cm⁻³ in the ZnO layer with a constant shallow uniform acceptor density (10¹⁷ cm⁻³) for CuO was also evaluated. Finally, based on the optimized structure of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell, the performance of the cell under individual solar concentrations and operating temperatures was also investigated.

Table 2. Parameters of back and front contacts.

| Parameters | Back contact (Cu) | Front contact (Ag) |
|---|-------------------|--------------------|
| Surface recombination velocity of electrons ($\text{cm}\cdot\text{s}^{-1}$) | 1.0 | 1×10^7 |
| Surface recombination velocity of holes ($\text{cm}\cdot\text{s}^{-1}$) | 1×10^7 | 1.0 |
| Metal work function (eV) | 4.6 | 4.7 |

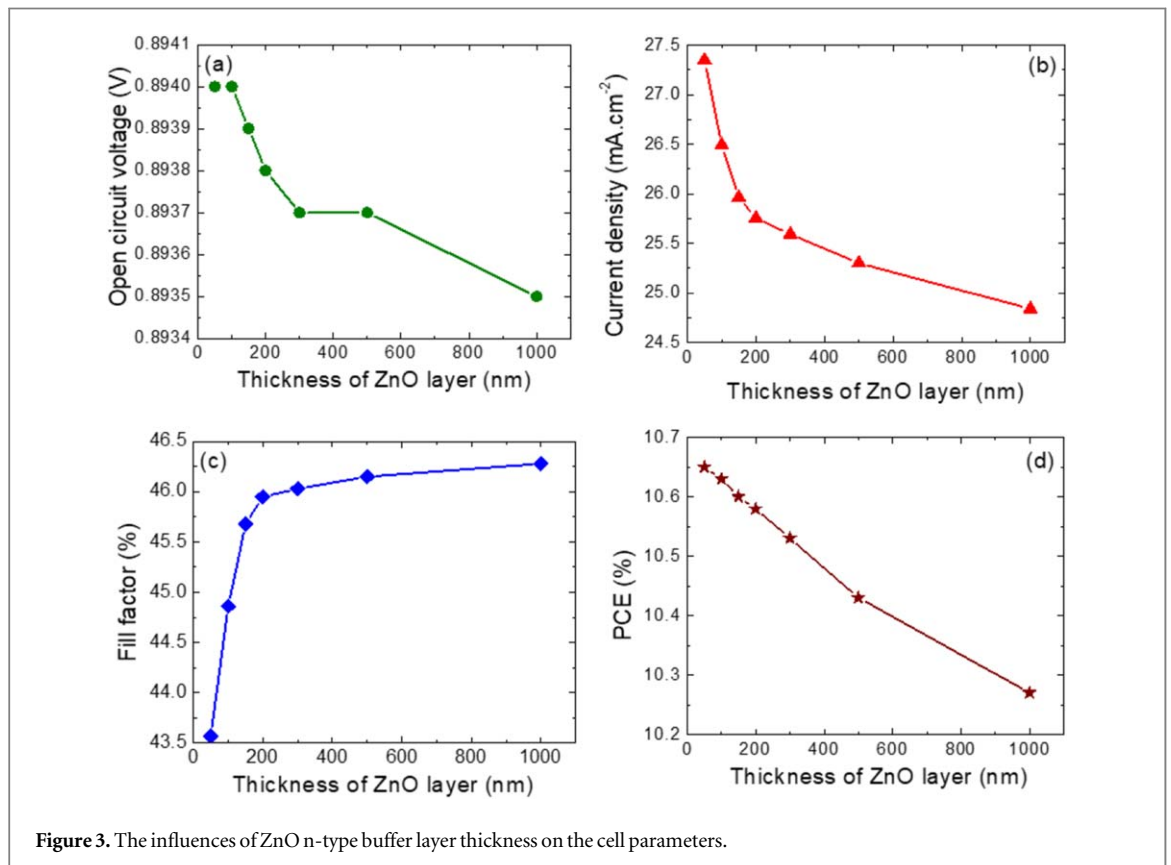
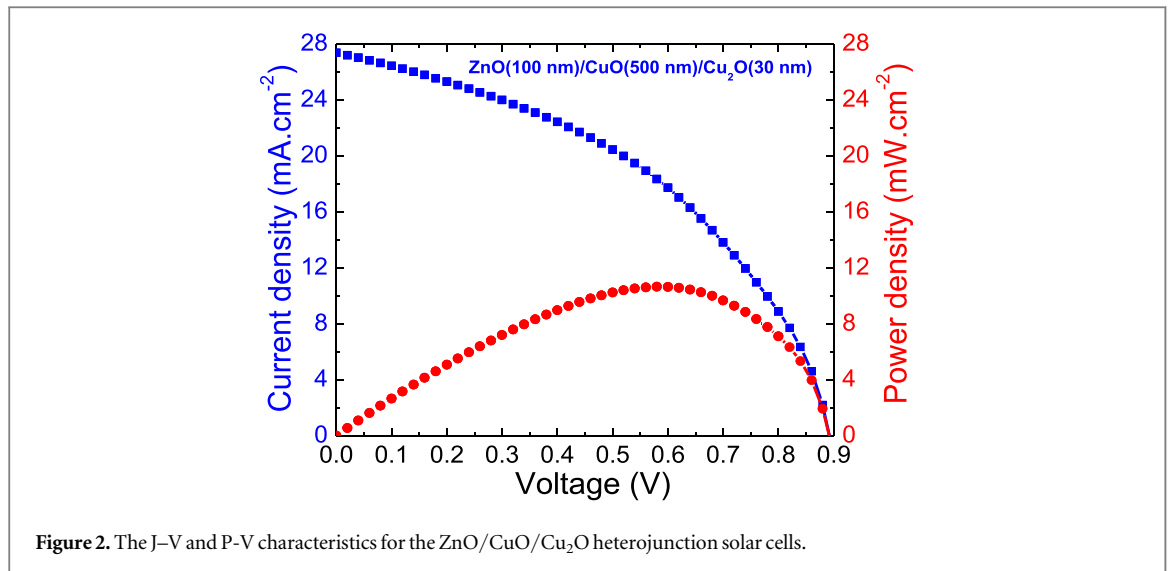
**Figure 1.** Schematic of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell.

3. Simulation of thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell

Simulation of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cells was performed without introducing additional defects. The thickness of each layer was controlled as 100 nm, 500 nm, and 30 nm for the ZnO, CuO, and Cu₂O layers, respectively. The shallow donor density in the ZnO layer was set as 10^{16} cm^{-3} . The shallow acceptor densities in the CuO and Cu₂O were set as 10^{16} cm^{-3} and 10^{15} cm^{-3} , respectively. The J–V and P–V characteristics for the ZnO/CuO/Cu₂O heterojunction solar cells were shown in figure 2. Based on this structure, the short circuit current density can be obtained up to $27.4 \text{ mA}\cdot\text{cm}^{-2}$ resulting in obtained 10.6% in power conversion efficiency. It could be concluded that this thin-film planar ZnO/CuO/Cu₂O heterojunction structure works well in the photo-conversion process for solar cells. In the following section, based on the ZnO/CuO/Cu₂O heterojunction structure, the influences of the thickness of ZnO and CuO layers, shallow donor density in ZnO layer, that can be controlled by the real device fabrication processes, will be evaluated various approaches to find out an optimum structure.

4. Influence of thickness of the ZnO layer

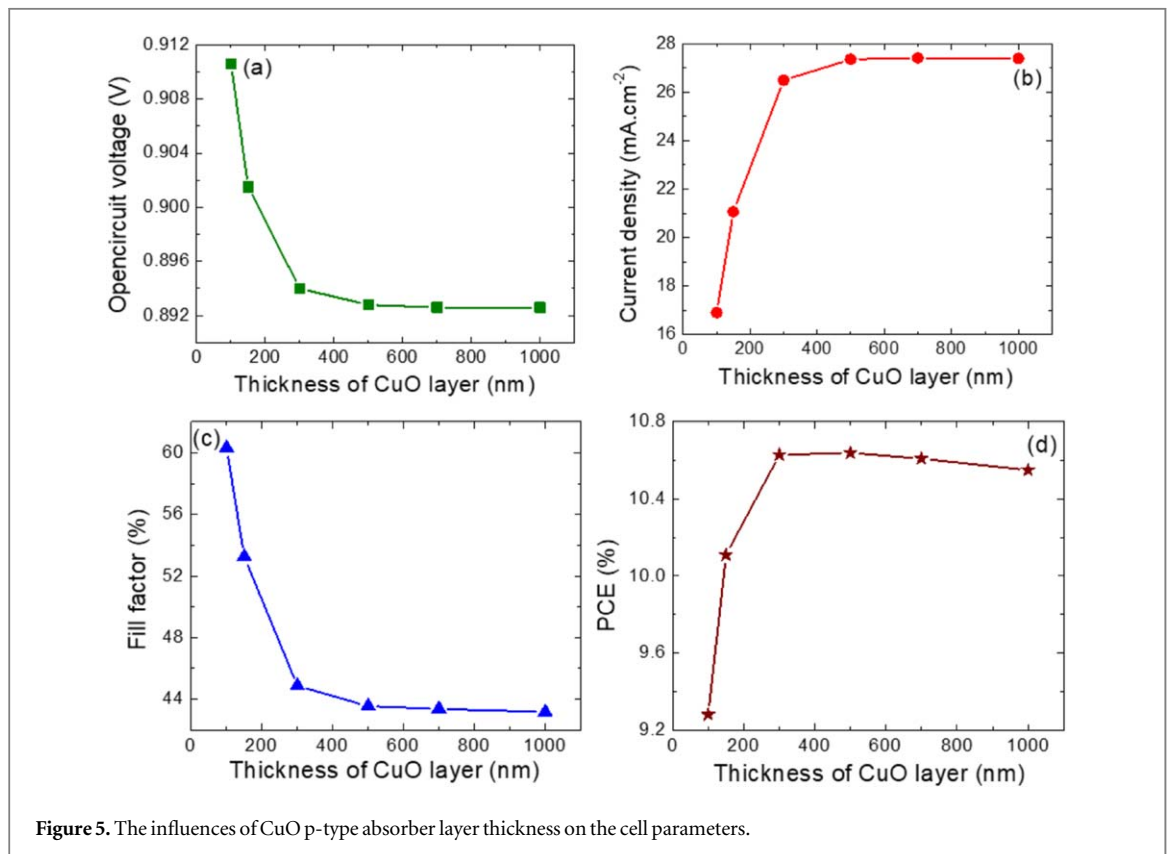
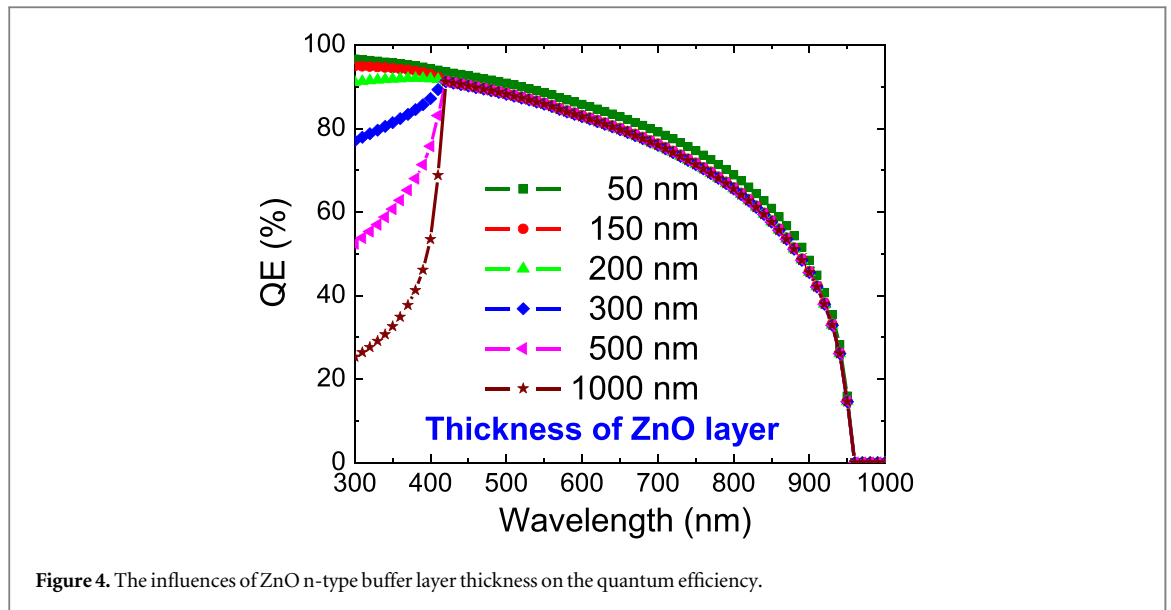
The ZnO is an n-type buffer layer in the thin-film planar ZnO/CuO/Cu₂O heterojunction structure. For minimizing the series resistance of the PV device, the thickness of the buffer layer should be as thin as possible [37]. In this work, for investigation the influences of the thickness of ZnO layer, the thickness of the CuO, Cu₂O layers and shallow donor density in ZnO, CuO, Cu₂O layers were kept as constants of 300 nm, 30 nm, $1 \times 10^{16} \text{ cm}^{-3}$, $1 \times 10^{16} \text{ cm}^{-3}$, and $1 \times 10^{15} \text{ cm}^{-3}$, respectively. The solar cell parameters (V_{oc} , J_{sc} , FF, and η) and quantum efficiency characteristics were generated based on the variation of the thickness of ZnO layer and depicted in figures 3 and 4. The V_{oc} , J_{sc} were reduced as increasing in the thickness of ZnO n-type buffer layer resulting in the reduction of power conversion efficiency. This can be attributed to the shallow penetration of UV light which is absorbed by the ZnO layer. Based on the QE result, the optimal thickness of ZnO n-type buffer layer could be chosen to be 100 nm corresponding to a cell efficiency of 10.63%.



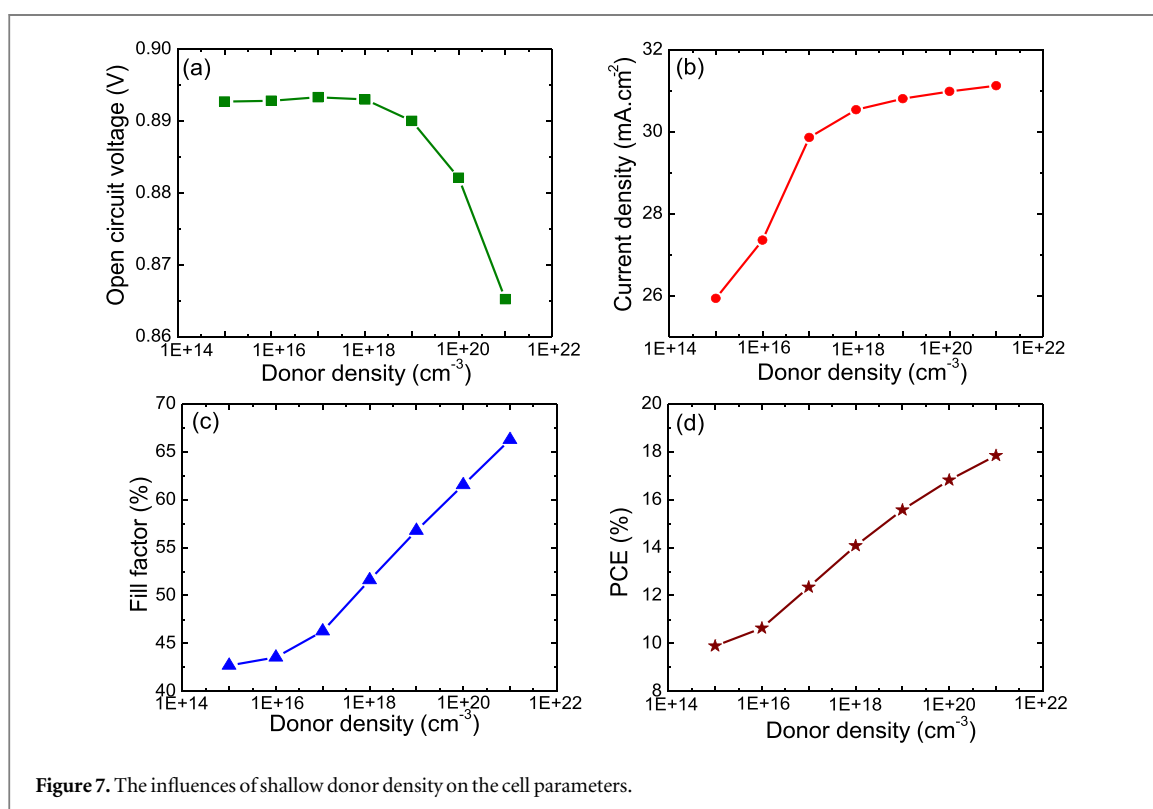
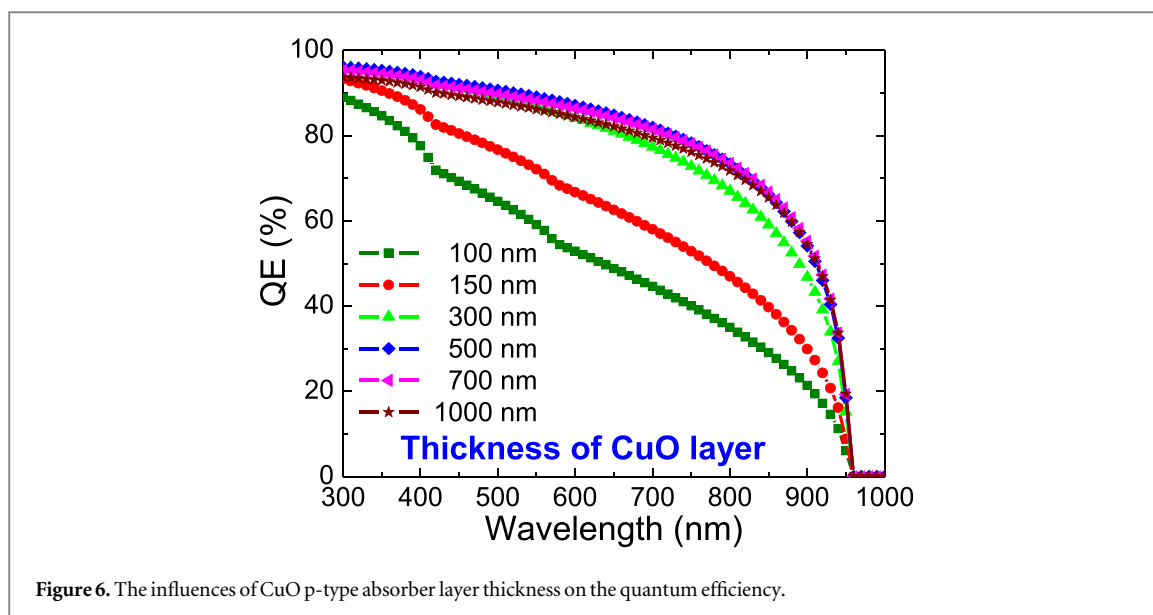
5. Influence of thickness of the CuO layer

The CuO is a p-type absorber layer in the thin-film planar ZnO/CuO/Cu₂O heterojunction structure. The absorber layer is the most important component of the solar cell where the incident photons are absorbed and excess carriers are generated. In this work, the influence of the CuO p-type absorber layer thickness on the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell parameters are simulated by changing the thickness from 100 to 1000 nm without introducing additional defects. The thickness of the ZnO, Cu₂O layers, and shallow donor density in ZnO, CuO, Cu₂O layers were kept as constants of 100 nm, 30 nm, $1 \times 10^{16} \text{ cm}^{-3}$, $1 \times 10^{16} \text{ cm}^{-3}$, and $1 \times 10^{15} \text{ cm}^{-3}$, respectively.

The solar cell parameters (V_{oc} , J_{sc} , FF, and η) and quantum efficiency characteristics were generated based on the variation in the thickness of CuO layer and depicted in figures 5 and 6. The results indicated that the J_{sc} and η parameters of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell increase initially with an increase

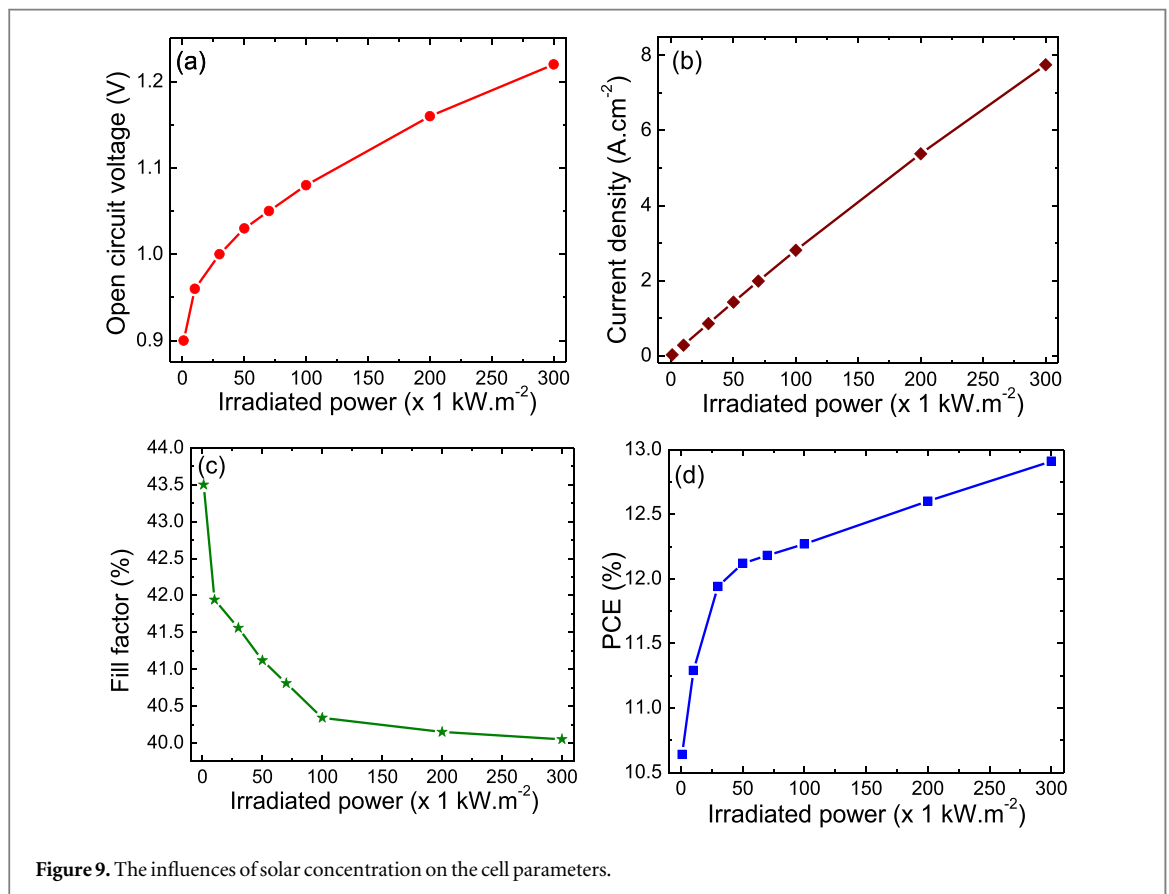
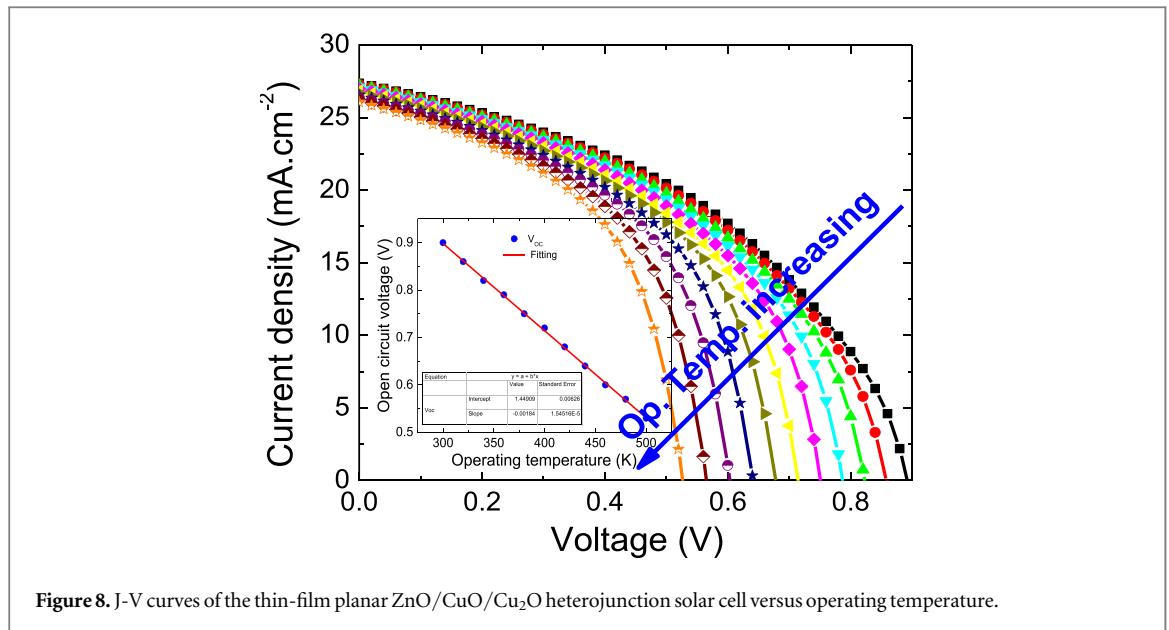


in the thickness of the CuO p-type absorber layer up to 500 nm and nearly saturates at higher values. Which are mainly attributed to the enhanced absorption of incident light due to the thickness of the absorber layer [37]. As the thickness of the CuO layer increasing, the layer can absorb more photons, resulting in an increased photo-generated current. The saturation in solar cell parameters could be attributed to the increased probability of SRH (Shockley-Read-Hall) recombination (due to finite carrier diffusion length) with an increase in absorber thickness. Moreover, a thicker absorber layer will take disadvantage in higher material cost and fabrication cost [37]. Therefore, in this work, the optimized thickness for CuO p-type absorber layer is 500 nm.



6. Influence of the shallow donor density in ZnO layer

The shallow donor density values varied in the range from 10^{15} cm^{-3} to 10^{21} cm^{-3} for the ZnO layer with a constant uniform acceptor doping density of $N_A 10^{16} \text{ cm}^{-3}$ for the CuO layer (Figure.7). The J_{sc} parameter of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell increases initially with an increase in the shallow donor density up to 10^{17} cm^{-3} and nearly saturates at higher values. However, the V_{oc} value was nearly no change as the shallow donor density increases up to 10^{18} cm^{-3} and dropped as the higher shallow donor density. Therefore, in this work, the optimized shallow donor density is 10^{17} cm^{-3} .



7. Influence of operating temperature

Figure 8 shows the results of J-V curves for the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell operated under different temperatures. The V_{oc} of the cell strongly depends on the operating temperature. The V_{oc} is as lower as higher operating temperature.

8. Influence of solar concentration

Figure 9 shows the influence of solar concentration on solar cell parameters. The solar concentration varied from 1 sun to 300 suns that related to the irradiated power from 1 kW.cm^{-2} to 300 kW.cm^{-2} . The η parameter of the solar cell rapidly increases with an increase in the irradiated power up to 70 kW.m^{-2} and slowly increases at higher values. This indicated that the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell could be operated under high irradiated power and work well under 70 suns condition.

9. Conclusions

In this work, the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell was investigated using the solar cell simulator, SCAPS. The structure of solar cell was optimized for different parameters such as the thickness of n-type buffer layer—ZnO, p-type absorber layer—CuO, the shallow donor density, and working under various operating temperatures and solar concentration based on the analysis of J-V characteristics and Quantum efficiency.

On the simulation basis, it was demonstrated that the thickness of the buffer and absorber layers, shallow donor density affect strongly on the cell performance. The optimized structure could be obtained with 100 nm thick and 10^{17} cm^{-3} shallow donor density of the ZnO n-type buffer layer, 500 nm thick of CuO p-type absorber layer. Furthermore, the best operating conditions of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell is at the working point at 300 K and 70 Sun corresponding to the power conversion efficiency of 12.18%.

The optimized structure obtained from this simulation model will offer an instruction in the fabrication and optimization of the thin-film planar ZnO/CuO/Cu₂O heterojunction solar cell.

Acknowledgments

The authors are thankful to Prof. Marc Burgelman, University of Gent, Belgium for providing the SCAPS software for our study. This research is funded by Vietnam National University, Hanoi (VNU) under project number QG.19.20.

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